

Date: Thursday, 8/24/2006 11:11:21 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	: BUSHING		
Job Number	: 28327			Part Number	: D2537	
Estimate Number	: 10173			Drawing Number	: D2537 REV A1	
P.O. Number	: N/A			Project Number	: N/A	
This Issue	: 8/24/2006			Drawing Revision	: A1	
Prsht Rev.	: NC			Material	: N/A	
First Issue	: N/A			Due Date	: 9/30/2006	
Previous Run	: 28244			Qty:	20	Um: Each
Written By				Comment		
Checked & Approved By				Est	D 05.01.31 Material change on Step 2 KJL/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304R500	0.500" 304 SS roundbar
Comment: Qty.: 0.1203 f(s)/Unit Total : 2.4066 f(s) Material: AISI 304/316 Round Bar Ø0.500"(M304R.500) Batch: 2101926		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: HARDINGE CNC LATHE SMALL 1-Machine as per Folio FA273 2-Deburr and Tumble		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST49		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/08/28

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

Date: Thursday, 8/24/2006 11:11:21 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28327

Part Number: D2537

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DR 08/08/28

Job Completion



C DR 08/08/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	28327
Description: Bushing	Part Number:	D2537
Inspection Dwg: D2537	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

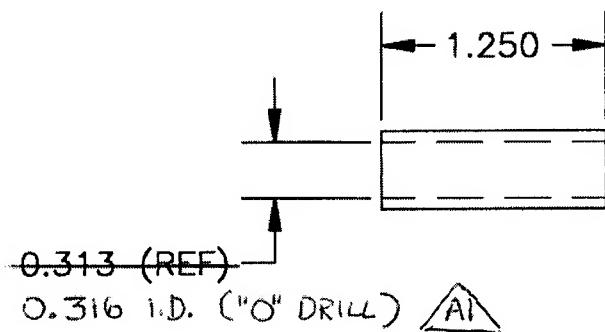
X First Article Prototype

Measured by: <u>S.G</u>	Audited by: <u>J.F.</u>	Prototype Approval: N/A
Date: 06/08/26	Date: 06/08/26	Date: N/A

Rev	Date	Change	Revised by	Approved
A	03.11.11	New Issue	KJ/RF	<i>[Signature]</i>
B	05.02.17	Added Ø0.438	KJ/JLM	<i>[Signature]</i>

DARTD A C O P Y
S E R V I C E

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED M. M.	APPROVED B. W.	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
A1	02.08.30 (P)	0.316 WAS 0.313	

RELEASED
96/07/26 PMD A C O P Y
S E R V I C E

MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

KE 29.09.03

(UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 28327